

PA-1021[®] PLASTIC CEMENT

Commercial Product Data Sheet



PA-1021 Plastic Cement is a general purpose roof cement produced from refined asphalt and petroleum solvents with non-asbestos fibers added for reinforcement.

Contact Siplast for information on approved product uses.

USES: PLASTIC CEMENT

Standards	ASTM D4586 Type II
Unit	5 gal Pail 4.7 gal net content (17.8 L)
Typical Coverage	Smooth, Low Absorptive Substrates: 1.25 – 2 gal/sq (0.5 – 0.8 L/m ²) Irregular Substrates: 2 – 3 gal/sq (0.8 – 1.2 L/m ²)
Thickness	1.25 gal/sq: 20 mils (0.5 mm) 3 gal/sq: 48 mils (1.2 mm)
Recommended Adhesive Temp. at Point of Application	Minimum 70°F (21°C)
Flash Point	>102°F min. (39°C) (Cleveland Open Cup)
VOC Content	< 200 g/L

PRODUCT INFORMATION

Application

Refer to the applicable Siplast Technical Guide for detailed application information.



Storage and Handling

All Siplast roofing products should be stored on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All roofing products should be stored in a dry place out of direct exposure to the elements and kept away from excessive heat, fire, or open flames.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

Packaging

Pallet: 45 in x 48 in (114 cm x 122 cm) wooden pallet
 Pails Per Pallet: 42
 Pallets Per Truckload: 22
 Weight Per Pail: 51 lb (23 kg)