


**USES:  
FLASHING CEMENT**

Standards	ASTM D4586 Type II
Unit	5 gal Pail 4.7 gal net content (17.8 L)
Coverage	Smooth Low Absorptive Substrates: 2 – 2.5 gal/sq (0.8 – 1.0 L/m <sup>2</sup> )  Irregular Substrates: 2.5 – 4 gal/sq (1.0 – 1.6 L/m <sup>2</sup> )
Thickness	2 gal/sq: 32 mils (0.8 mm) 4 gal/sq: 64 mils (2.4 mm)
Coverage Weight	2 gal/sq: 26 lb/sq (1.3 kg/m <sup>2</sup> ) 4 gal/sq: 42 lb/sq (3.8 kg/m <sup>2</sup> )
Recommended Adhesive Temp. at Point of Application	Minimum 70°F (21°C)
Flash Point	>102°F min. (39°C) (Pensky-Martens Closed Cup)
VOC Content	< 250 g/L

## PA-828® FLASHING CEMENT

### Commercial Product Data Sheet

PA-828 Flashing Cement is specially formulated cold process adhesive designed for use as a roofing membrane flashing cement. PA-828 Flashing Cement is a slump resistant asphalt cutback adhesive for high slope and vertical applications. It is designed for use with guaranteed Siplast Roof Systems as a membrane flashing adhesive for granule surfaced styrene-butadiene-styrene (SBS) sheets.

Contact Siplast for information on approved product uses.

## PRODUCT INFORMATION

### Application

Refer to the applicable Siplast Technical Guide and details for detailed application information.



### Storage and Handling

All Siplast roofing products should be stored on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All roofing products should be stored in a dry place out of direct exposure to the elements and kept away from excessive heat, fire, or open flames.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

### Packaging

Pallet: 45 in x 48 in (114 cm x 122 cm) wooden pallet  
 Pails Per Pallet: 42  
 Pallets Per Truckload: 22  
 Weight Per Pail: 51 lb (23 kg)