



PARADIENE® 20 TG F

Commercial Product Data Sheet

Paradiene 20 TG F is the modified bitumen base ply of the Paradiene 20 TG F/30 TG System. Designed for use in homogeneous multi-layer modified bitumen roof membrane systems, Paradiene 20 TG F consists of a fiberglass mat impregnated and coated with high quality styrene-butadiene-styrene (SBS) modified bitumen blend and is surfaced with a perforated plastic burn-off film. The back of the sheet is coated with a modified bitumen asphalt layer specifically formulated for torch application, is embossed with a grooved pattern, and is surfaced with a polyolefin burn-off film.

Contact Siplast for information on approved product uses.

USES: BASE PLY

PRODUCT INFORMATION

Standards	ASTM D6163 Type I, Grade S; CSA A123.23-15 Type A, Grade 2
Roll Length	Min: 33.5 ft (10.21 m)
Roll Width	Avg: 3.28 ft (1.00 m)
Coverage	1.0 Square (9.3 m ²)
Coverage Weight Per Square	Min: 76 lb (3.7 kg/m ²)
Laying Lines	3 in (76 mm) & 4 in (102 mm) Line Color: White
Top Surfacing	Perforated Polyolefin Film
Back Surfacing	Polyolefin Burn-off Film
Product Options	RoofTag

Application

Refer to the Siplast Technical Guide for detailed application information and slope limitations. Paradiene 20 TG F is lapped 3 inches (76 mm) side and end.



Storage and Handling

All Siplast roll roofing products should be stored on end on a clean, flat surface. Rolls should not be dropped on ends or edges or stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing products should be stored in a dry place out of direct exposure to the elements and should not be double stacked. Material should be handled so that it remains dry prior to and during installation.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

Packaging


Pallet: 41 in x 48 in (104 cm x 122 cm) wooden pallet
Rolls Per Pallet: 25
Pallets Per Truckload: 18
Minimum Roll Weight: 76 lb (34.5 kg)

Listings, Approvals, & Certifications



Current copies of all Siplast Commercial Product Data Sheets & Safety Data Sheets are posted on our website at www.siplast.com
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U.S. TEST STANDARDS

Property (as Manufactured)	Values / Units	Test Method
Thickness (minimum)	114 mils (2.9 mm)	ASTM D5147 Section 6
Thickness (average)	110 mils (2.8 mm)	ASTM D5147 Section 6
*Peak Load @ 73.4°F (23°C) (average)	30 lbf/inch (5.3 kN/m)	ASTM D5147 Section 7
*Peak Load @ 0°F (-18°C) (average)	75 lbf/inch (13.2 kN/m)	ASTM D5147 Section 7
*Elongation @ Peak Load 73.4°F (23°C) (average)	3%	ASTM D5147 Section 7
*Elongation @ Peak Load 0°F (-18°C) (average)	3%	ASTM D5147 Section 7
*Ultimate Elongation @ 73.4°F (23°C) (average)	80%	ASTM D5147 Section 7
*Tear Strength (average)	40 lbf (0.18 kN)	ASTM D5147 Section 8
Water Absorption (maximum)	1%	ASTM D5147 Section 10
Dimensional Stability (maximum)	0.1%	ASTM D5147 Section 11
Low Temperature Flexibility (maximum)	-15°F (-26°C)	ASTM D5147 Section 12
Compound Stability (minimum)	250°F (121°C)	ASTM D5147 Section 16
Coating Thickness – Back Surface	≥40 mils (1 mm)	ASTM D5147 Section 17
Cyclic Fatigue	Paradiene 30 F bonded to Paradiene 20, with an approved method of attachment, passes ASTM D5849 both as manufactured and after heat conditioning, according to ASTM D5147.	
*The value reported is the lower of either MD or XD.		The above properties have been validated by PRI and are under continuous follow-up to ensure compliance. The product has been validated to meet ASTM D6163-08, Type I, Grade S.

CANADA TEST STANDARDS

Property (as Manufactured)	Values / Units	Test Method
Thickness (average)	2.8 mm (110 mils)	CSA A123.23-15
Thickness (minimum)	2.9 mm (114 mils)	CSA A123.23-15
*Peak Load @ 23°C (73.4°F) (average)	5.3 kN/m (30 lbf/inch)	CSA A123.23-15
*Peak Load @ -18°C (0°F) (average)	13.2 kN/m (75 lbf/inch)	CSA A123.23-15
*Elongation @ Peak Load 23°C (73.4°F) (average)	3%	CSA A123.23-15
*Elongation @ Peak Load -18°C (0°F) (average)	3%	CSA A123.23-15
*Ultimate Elongation @ 23°C (73.4°F) (average)	80%	CSA A123.23-15
Dimensional Stability	0.1%	CSA A123.23-15
Low Temperature Flexibility (maximum)	-26°C (-15°F)	CSA A123.23-15
Compound Stability (minimum)	121°C (250°F)	CSA A123.23-15
Coating Thickness – Back Surface	≥1 mm (40 mils)	CSA A123.23-15
*The value reported is the lower of either MD or XD.		