



**USES:
FINISH PLY
FLASHING SHEET**

PARAFOR® 30

Commercial Product Data Sheet

Parafor 30 is the modified bitumen finish ply and flashing sheet. Designed for use in homogeneous multi-layer modified bitumen roof membrane systems, Parafor 30 consists of a fiberglass scrim/polyester mat composite impregnated and coated with high quality styrene-butadiene-styrene (SBS) modified bitumen and is surfaced with ceramic granules.

Contact Siplast for information on approved product uses.

PRODUCT INFORMATION

Application

Refer to the Siplast Technical Guide for detailed application information and slope limitations. Parafor 30 is lapped 3 inches (76 mm) at sides and 6 inches (152 mm) at ends.



Storage and Handling

All Siplast roll roofing products should be stored on end on a clean, flat surface. Rolls should not be dropped on ends or edges or stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing products should be stored in a dry place out of direct exposure to the elements and should not be double stacked. Material should be handled so that it remains dry prior to and during installation.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

Packaging

Pallet: 41 in x 48 in (104 cm x 122 cm) wooden pallet
 Rolls Per Pallet: 20
 Pallets Per Truckload: 18
 Minimum Roll Weight: 114 lb (51.7 kg)


Listings, Approvals, & Certifications



Standards	ASTM D6162 Type II, Grade G; CSA A123.23-15 Type C, Grade 1
Roll Length	Min: 32.8 ft (10.0 m)
Roll Width	Avg: 3.28 ft (1.00 m)
Coverage	1.0 Square (9.3 m ²)
Coverage Weight Per Square	Min: 114 lb (5.5 kg/m ²)
Selvage Width	Avg. 2.75 in (70 mm) Blue laying line is 3 in (76 mm) from the edge of the sheet.
Selvage Surfacing	Silica Parting Agent
Top Surfacing	No. 11 Ceramic Granules (Standard color finish is #A-720 Bone White)
Back Surfacing	Silica Parting Agent
Product Options	RoofTag, BW Granules, Eco Activ Granules, Special Colors

Current copies of all Siplast Commercial Product Data Sheets & Safety Data Sheets are posted on our website at www.siplast.com
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U.S. TEST STANDARDS

Property (as Manufactured)	Values / Units		Test Method
Thickness (average)	161 mils (4.1 mm)		ASTM D5147 Section 6
Thickness at Selvage	122 mils (3.1 mm) avg.	118 mils (3.0 mm) min.	ASTM D5147 Section 6
*Peak Load @ 73.4°F (23°C) (average)	80 lbf/inch (14.0 kN/m)		ASTM D5147 Section 7
*Peak Load @ 0°F (-18°C) (average)	125 lbf/inch (21.9 kN/m)		ASTM D5147 Section 7
*Elongation @ Peak Load 73.4°F (23°C) (average)	40%		ASTM D5147 Section 7
*Elongation @ Peak Load 0°F (-18°C) (average)	40%		ASTM D5147 Section 7
*Ultimate Elongation @ 73.4°F (23°C) (average)	90%		ASTM D5147 Section 7
*Tear Strength (average)	100 lbf (0.45 kN)		ASTM D5147 Section 8
Water Absorption (maximum)	1%		ASTM D5147 Section 10
Dimensional Stability (maximum)	0.5%		ASTM D5147 Section 11
Low Temperature Flexibility (maximum)	-15°F (-26°C)		ASTM D5147 Section 12
Granule Embedment	1.5 grams per sample Max. avg. loss	2.0 grams per sample Max. individual loss	ASTM D5147 Section 15
Compound Stability (minimum)	250°F (121°C)		ASTM D5147 Section 16
Cyclic Fatigue	Parafor 30 bonded to Paradiene 20, with an approved method of attachment, passes ASTM D5849 both as manufactured and after heat conditioning according to ASTM D5147.		
Test methods and tolerances: ASTM D5147 and ASTM D146 (product weight only) *The value reported is the lower of either MD or XD.			The above properties have been validated by PRI and are under continuous follow-up to ensure compliance. The product has been validated to meet ASTM D6162-08, Type II, Grade G.

CANADA TEST STANDARDS

Property (as Manufactured)	Values / Units		Test Method
Thickness (average)	4.1 mm (161 mils)		CSA A123.23-15
Thickness at Selvage	3.1 mm (122 mils) avg.	3.0 mm (118 mils) min.	CSA A123.23-15
*Peak Load @ 23°C (73.4°F) (average)	14.0 kN/m (80 lbf/inch)		CSA A123.23-15
*Peak Load @ -18°C (0°F) (average)	21.9 kN/m (125 lbf/inch)		CSA A123.23-15
*Elongation @ Peak Load 23°C (73.4°F) (average)	40%		CSA A123.23-15
*Elongation @ Peak Load -18°C (0°F) (average)	40%		CSA A123.23-15
*Ultimate Elongation @ 23°C (73.4°F) (average)	90%		CSA A123.23-15
Strain Energy (before and after conditioning) @ 23°C (73.4°F) @ -18°C (0°F)	≥ 5.5 kN/m (≥ 31 lbf/in) ≥ 3.0 kN/m (≥ 17 lbf/in)		CSA A123.23-15
Dimensional Stability (maximum)	0.5%		CSA A123.23-15
Low Temperature Flexibility (maximum)	-26°C (-15°F)		CSA A123.23-15
Granule Embedment	1.5 grams per sample Max. avg. loss	2.0 grams per sample Max. individual loss	CSA A123.23-15
Compound Stability (minimum)	121°C (250°F)		CSA A123.23-15
Test methods and tolerances: ASTM D5147 and ASTM D146 (product weight only) *The value reported is the lower of either MD or XD.			