

# PRO PRIMER SB



## Commercial Product Data Sheet

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### **Product Description**

Pro Primer SB is a high performance solvent-based, rubberized primer for use in conjunction with Paraflex Metal Roof Coating Systems.

### **Product Use**

Pro Primer SB is used over existing metal roof panels prior to application of Paraflex Metal Roof Coating Systems. Pro Primer SB is primarily intended as a rust-inhibitor treatment and as an adhesion promoter for Kynar® coatings or similar fluoropolymer coated metal. Pro Primer SB is a highly flexible material which is applied by roller, brush or spray.

### **Application Conditions**

Pro Primer SB can be applied when the ambient and substrate temperatures are between 32°F (0°C) and 105°F (40°C). Discontinue application when the ambient or substrate temperature is outside the range listed above. Provide adequate shade over the substrate area both prior to and during application as necessary to maintain substrate surface temperatures below 105° F (40° C).

Dry Time prior to application of subsequent coats of primer:  
Minimum dry time is approximately 24 hours at 75°F (24°C) and 50% RH.

Dry Time to touch: Approximately 20-30 minutes at 75°F (24°C) / 50% RH (ASTM D1640)

Minimum dry times noted below are approximate, and may vary. The information provided is based on laboratory conditions, and is intended for use as a guideline only. Actual set (cure) times should be established in the field, based on actual field conditions.

Maximum exposure time prior to application of liquid membrane: 48 hours.

When work is interrupted or completed, reusable tools may be thoroughly cleaned with Pro Prep M or mineral spirits.

### **Commercial Product Information**

Unit: 5-Gallon Metal Pail (19 liters) 18.9?

Coverage: 0.25 to .5 gal/sq. (0.11 - 0.21 l/ m<sup>2</sup>)

See the Paraflex Metal Roof Coating Installer's Guide for specific applications. Yields will vary depending upon the type as well as the smoothness and absorbency of the substrate to be coated.

VOC content: <450 g/l VOC

*NOTE: All information below is original Siplast information.*

Shipping Classifications: Red Label (combustible) Storage and Handling:

### **Storage and Handling**

All containers of Pro Primer SB should be stored upright on a clean, flat surface at temperatures between 40°F (4°C) and 90°F (32°C). Care should be taken that containers are not dropped and container seals are not broken prior to use. All containers should be stored in a dry place, out of direct exposure to the elements, and should be kept away from excessive heat, fire or open flames.

Product shelf life is 12 months.

### **Personal Protection Equipment (PPE)**

Workers must wear a long sleeved shirt with long pants and work boots. Workers must use only butyl rubber or nitrile gloves when mixing or applying this product. Safety goggles are required for eye protection.

Consult the Safety Data Sheet (SDS) for additional information pertaining to this product.

*Current copies of all Siplast Commercial Product Data Sheets are posted on the Siplast Web site at [www.Siplast.com](http://www.Siplast.com).*

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