



## TA-325<sup>®</sup> ADHESIVE PRIMER

### Commercial Product Data Sheet

Siplast TA-325<sup>®</sup> Adhesive Primer is a quick-drying, solvent-based, high tack primer specifically designed to promote maximum adhesion of Siplast roofing and waterproofing membranes.

Contact Siplast for information on approved product uses.

#### USES: NON-ASPHALTIC PRIMER

Color	Orange
Unit	5 gal pail (18.9 L) 4.7 gal net content (17.8 L)
Minimum Ambient Temp. at Application	35°F (2°C)
Coverage	300 – 350 sq ft/gal (7.2 – 8.3 sq m/L)
Flash Point	-9°F (-23°C)
VOC Content	< 445 g/L
Adhesion to Concrete	11 lb/in (2.0 kg/lin cm)
Cure Time at 75°F (24°C)	20 minutes
Shelf Life*	2 years from Date of Manufacture

\* When stored unopened at 35°F to 110°F (2°C to 43°C).

#### PRODUCT INFORMATION

##### Application

Refer to the applicable Siplast Technical Guide for detailed application information.



##### Storage and Handling

All Siplast adhesive roofing products should be stored on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All roofing products should be stored in a dry place out of direct exposure to the elements and kept away from excessive heat, fire, or open flames.

Store at 35°F to 110°F (2°C to 43°C). Do not store in direct sunlight. Do not allow product to freeze. Improper storage may lead to product deterioration and render the product unusable.

**Caution.** Flammable liquid and vapors. Use only with adequate ventilation and avoid breathing vapors. See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

##### Packaging

Pallet: 44 in x 48 in (112 cm x 122 cm) wooden pallet

Pails Per Pallet: 36

Weight Per Pail: 36 lb (16.3 kg)