



# VERAL ALUMINUM

## Commercial Product Data Sheet

Veral Aluminum is a foil clad, modified bitumen finish ply. Designed as a finish ply and flashing sheet for use in multi-layer modified bitumen roof systems, Veral Aluminum consists of a fiberglass scrim/fiberglass mat composite impregnated and coated with high quality styrene-butadiene-styrene (SBS) modified bitumen and surfaced with a protective aluminum foil.

Contact Siplast for information on approved product uses.

**USES:  
FINISH PLY  
FLASHING SHEET**

### PRODUCT INFORMATION

Standards	ASTM D6298 CSA A123.23-15
Roll Length	Min: 33.5 ft (10.21 m)
Roll Width	Avg: 3.28 ft (1.00 m)
Coverage	1.0 Square (9.3 m <sup>2</sup> )
Coverage Weight Per Square	Min: 96 lb (4.6 kg/m <sup>2</sup> )
Selvage Surfacing	Release Tape
Top Surfacing	Continuous Aluminum Foil
Back Surfacing	Silica Parting Agent

#### Application

Refer to the applicable Siplast Technical Guide for detailed application information and slope limitations. Veral Aluminum is lapped 3 inches (76 mm) side and end.



#### Storage and Handling

All Siplast roll roofing products should be stored on end on a clean, flat surface. Rolls should not be dropped on ends or edges or stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing products should be stored in a dry place out of direct exposure to the elements and should not be double stacked. Material should be handled so that it remains dry prior to and during installation.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

#### Packaging


Pallet: 41 in x 48 in (104 cm x 122 cm x 98 cm) wooden pallet  
 Rolls Per Pallet: 23  
 Pallets Per Truckload: 18  
 Minimum Roll Weight: 96 lb (43.5 kg)

#### Listings, Approvals, & Certifications



Current copies of all Siplast Commercial Product Data Sheets & Safety Data Sheets are posted on our website at [www.siplast.com](http://www.siplast.com)  
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**U.S. TEST STANDARDS**

Property (as Manufactured)	Values / Units	Test Method
Thickness (minimum)	146 mils (3.7 mm)	ASTM D5147 Section 6
Thickness (average)	150 mils (3.8 mm)	ASTM D5147 Section 6
*Peak Load @ 73.4°F (23°C) (average)	85 lbf/inch (15 kN/m)	ASTM D5147 Section 7
*Peak Load @ 0°F (-18°C) (average)	180 lbf/inch (31.7 kN/m)	ASTM D5147 Section 7
*Elongation @ Peak Load 73.4°F (23°C) (average)	5%	ASTM D5147 Section 7
*Elongation @ Peak Load 0°F (-18°C) (average)	4%	ASTM D5147 Section 7
*Ultimate Elongation @ 73.4°F (23°C) (average)	45%	ASTM D5147 Section 7
*Tear Strength (average)	120 lbf (0.54 kN)	ASTM D5147 Section 8
Water Absorption (maximum)	1%	ASTM D5147 Section 10
Dimensional Stability (maximum)	0.2%	ASTM D5147 Section 11
Low Temperature Flexibility (maximum)	0°F (-18°C)	ASTM D5147 Section 12
Compound Stability (minimum)	225°F (107°C)	ASTM D5147 Section 16
Coating Thickness – Back Surface	≥ 40 mils (1 mm)	ASTM D5147 Section 17
**Thermal Shock Resistance (maximum)	0.2%	ASTM D6298
<p>*The value reported is the lower of either MD or XD. **This test is specifically designed for metal foil-clad materials. These materials include three different components: metal foil, glass scrim, and SBS-modified bitumen. Each of these materials has a different coefficient of expansion, and it is imperative that these individual components function harmoniously to avoid severe dimensional problems that can result in foil delamination, “creep”, wrinkling, or even disbonding of the sheet from the substrate.</p>		 <p>The above properties have been validated by PRI and are under continuous follow-up to ensure compliance. The product has been validated to meet ASTM D6298.</p>

**CANADA TEST STANDARDS**

Property (as Manufactured)	Values / Units	Test Method
Thickness (minimum)	3.7 mm (146 mils)	CSA A123.23-15
Thickness (average)	3.8 mm (150 mils)	CSA A123.23-15
*Peak Load @ 23°C (73.4°F) (average)	15.0 kN/m (85 lbf/inch)	CSA A123.23-15
*Peak Load @ -18°C (0°F) (average)	31.7 kN/m (180 lbf/inch)	CSA A123.23-15
*Elongation @ Peak Load 23°C (73.4°F) (average)	5%	CSA A123.23-15
*Elongation @ Peak Load -18°C (0°F) (average)	4%	CSA A123.23-15
*Ultimate Elongation @ 23°C (73.4°F) (average)	45%	CSA A123.23-15
Dimensional Stability	0.2%	CSA A123.23-15
Low Temperature Flexibility (maximum)	-18°C (-0°F)	CSA A123.23-15
Compound Stability (minimum)	107°C (225°F)	CSA A123.23-15
Coating Thickness – Back Surface	1 mm (≥ 40 mils)	CSA A123.23-15
**Thermal Shock Resistance (maximum)	0.2%	CSA A123.23-15
Mass Per Unit Area	96 lb/sq (4.6 kg/m <sup>2</sup> )	CSA A123.23-15
<p>*The value reported is the lower of either MD or XD. **This test is specifically designed for metal foil-clad materials. These materials include three different components: metal foil, glass scrim, and SBS-modified bitumen. Each of these materials has a different coefficient of expansion, and it is imperative that these individual components function harmoniously to avoid severe dimensional problems that can result in foil delamination, “creep”, wrinkling, or even disbonding of the sheet from the substrate.</p>		