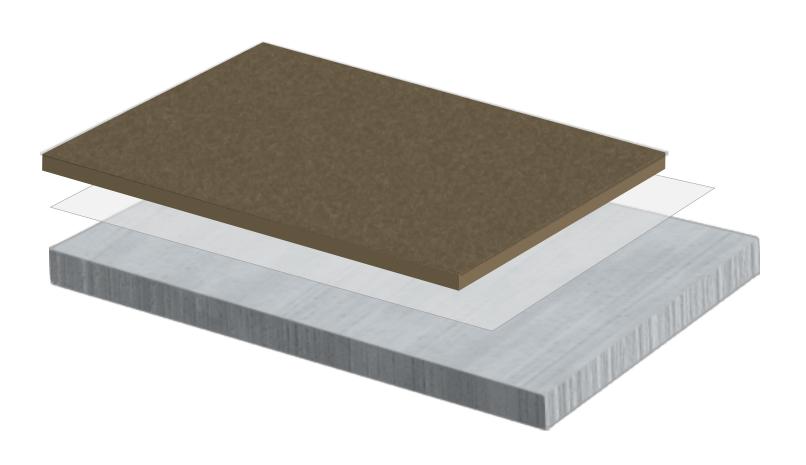


## Terapro 220 Concrete Protection System

**Unreinforced** 



# Istimating Guide


Substrate Preparation		
Pro Paste: 5-kg can	Number of pails needed:	Deck Area (sf):
Typical Paste Coverage: 0.13 kg/sf	•	,
(1.4 kg/m²) per 1 mm of thickness		
Pro Prep 1-gal or 5-gal can	Number of pails needed:	Flashing Area (sf):

			FLASHI	NG	SYSTEM					
	area to be covered (sf)		sf coverage per unit		# of units needed		waste factor*		total # of units	Pro Catalyst Liquid (cups) (see catalyst chart)
Primer Layer (concrete substrate) Pro Primer W (10-kg pail) Consumption (min): 0.037 kg/sf Coverage (min): 270 sf/pail		÷	270	=		+		=	Pails	Cups
Flashing Layer (Base & Top Coats) Terapro Flashing Resin (10-kg pail) Consumption (min): 0.31 kg/sf Coverage (min): 32 sf/pail		÷	32	=		+		=	Pails	Cups
Reinforcing Fleece (Pro Fleece) 12" X 164' (164 sf)		÷	164	=		+		=	Rolls	Cups
Finish Layer Pro Color Finish (10-kg pail) Consumption (min): 0.046 kg/sf Coverage (min): 215 sf/pail		÷	215	=		+		=	Pails	Cups

### **Terapro 220 Unreinforced Concrete Protection System**

Terapro 220 Color Resin and Aggregate

Concrete Primer

Concrete Substrate

	FIELD MEMBRANE									
	area to be covered (sf)		sf coverage per unit		# of units		waste factor*		total # of units	Pro Catalyst Liquid (cups) (see catalyst chart)
Primer Layer w/o Pro Grid Reinforcement Pro Primer T (10-kg pail) Consumption (min): 0.037 kg/sf Coverage (min): 270 sf/pail		÷	270	=		+		=	Pails	Cups
Surface Coating Terapro 220 (25-kg pail) Consumption (min): 0.185 kg/sf Coverage (min): 136 sf/pail		÷	136	=		+		=	Pails	Bags

CATALYST FOR FLASHING & PRIMERS										
	total # of cups above		cups per container		total # of units					
<b>Pro Catalyst Liquid</b> 2.5 kg container (10 cups)		•	10	=						
					nuiis					
	CATALYST	FO	R TERAPRO 220	)						
	total # of cups above		cups per container		total # of units					
Pro Catalyst Powder 1 Box of 0.1 kg bags (10 bags)		÷	10	=	Boxes					

	WASTE AND OVERAGE FACTORS										
<b>RESIN TYPE</b>	RESIN TYPE 4" COVER 9" COVER 18" COVER										
Pro Primer/Pro Color	0.1 kg	0.55 kg	1.1 kg								
Terapro Flashing and Base Resin	0.1 kg	0.75 kg	1.5 kg								

Coverage quantities are based upon minimum weight and coverage requirements. The above estimates do not include provisions for crack/joint treatment, detailing, rough absorbent surfaces, or waste (including material required for saturation of disposable roller covers and fleece overlaps).

To ensure that an adequate quantity of material is purchased for a project, a waste factor should be included in all estimates. The contractor is best qualified to determine actual waste factors.

#### **Pro Catalyst Liquid Mixing Charts**

	Pro Catalyst Liquid Mixing Chart Pro Primer W and Pro Primer T												
Resin Quantity	Ambient Te 77°F to 95°F (	emperature 25°C to 35°C)		emperature (5°C to 25°C)	Ambient Temperature 32°F to 41°F (0°C to 5°C)								
	tablespoons	cups	tablespoons	cups	tablespoons	cups							
1 kg (1 liter)	2	n/a	4	n/a	6	n/a							
10 kg (10 liters) n/a 1 n/a 2 n/a 3													
Substrate temperature range for application of Pro Primers is 32°F to 95°F (0°C to 35°C).													

	Pro Catalyst Liquid Mixing Chart Pro Color Finish												
Resin Quantity	Ambient Te 59°F to 95°F (			emperature (5°C to 15°)	Ambient Temperature 32°F to 41°F (0°C to 5°C)								
	tablespoons	cups	tablespoons	cups	tablespoons	cups							
1 kg (1 liter)	2	n/a	4	n/a	6	n/a							
10 kg (10 liters)	n/a	1	n/a	2	n/a	3							
	2	<u>'</u>	4		6								

Substrate temperature range for application of Pro Color Finish is 32°F to 95°F (0°C to 35°C).

#### **Pro Catalyst Liquid Mixing Chart Summer Grade Terapro Flashing Resin Ambient Temperature Ambient Temperature** 68°F to 104°F (20°C to 40°C) 59°F to 68°F (15°C to 20°C) Resin Quantity tablespoons tablespoons cups cups 1 kg (0.72 liter) 2 n/a 4 n/a 10 kg (7.2 liters) n/a 1 n/a 2

Substrate temperature range for application of Summer Grade Parapro and Terapro resins is 59°F to 122°F (15°C to 50°C).

Pro Catalyst Liquid Mixing Chart Winter Grade Terapro Flashing Resin											
Resin Quantity		emperature 15°C to 20°C)		emperature (5°C to 15°)	Ambient Temperature 23°F to 41°F (-5°C to 5°C)						
	tablespoons	cups	tablespoons	cups	tablespoons	cups					
1 kg (0.72 liter)	2	n/a	4	n/a	6	n/a					
10 kg (7.2 liters)	10 kg (7.2 liters) n/a 1 n/a 2 n/a 3										
	Cubatrata tampar	atura ranga far anr	alication of Minter	Crada Daranta an	d Toronro rocino io						

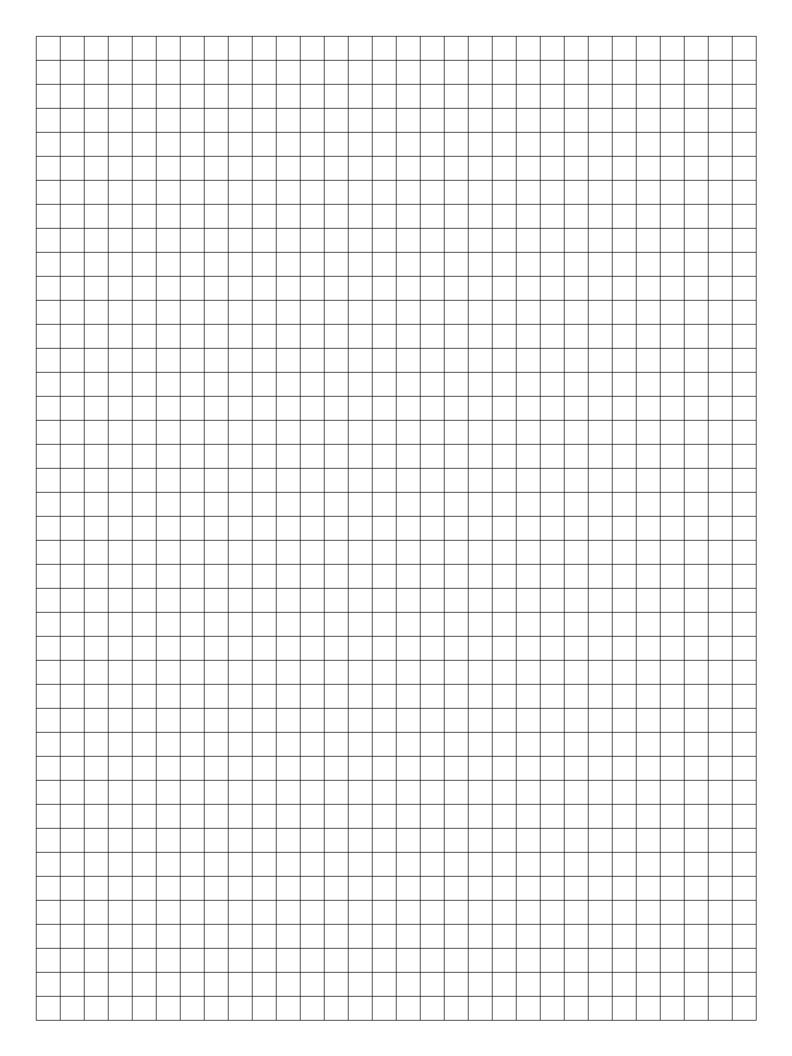
Substrate temperature range for application of Winter Grade Parapro and Terapro resins is 23°F to 77°F (-5°C to 25°C).

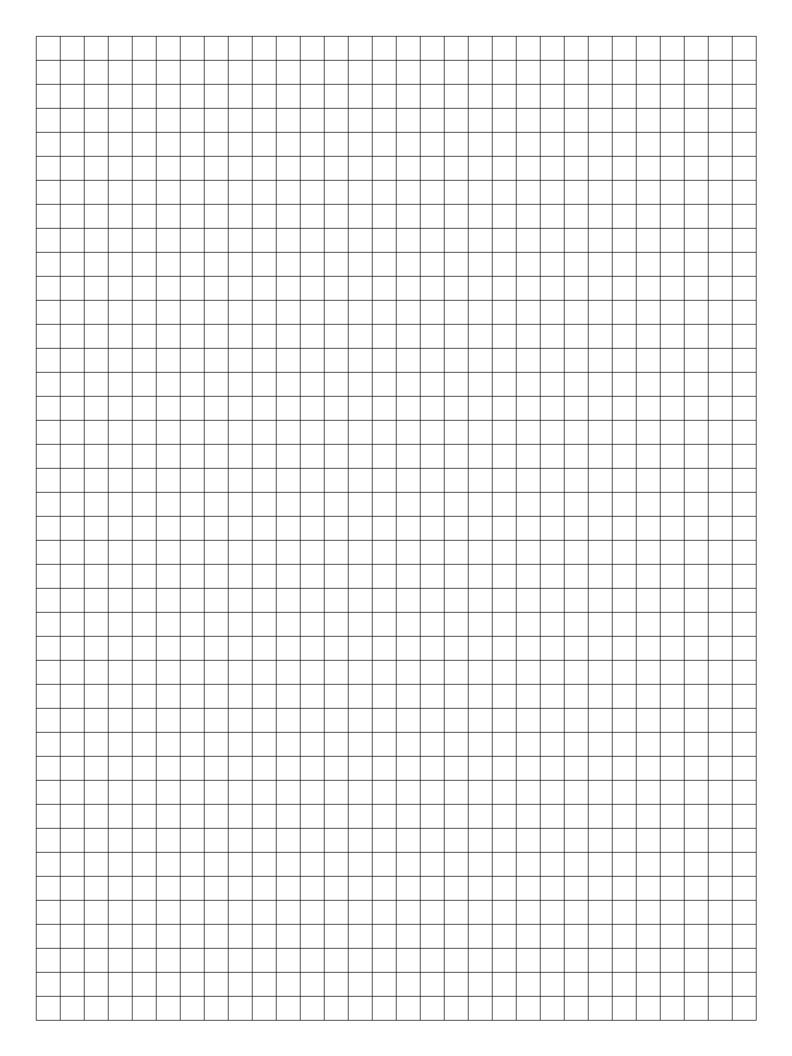
	Pro Catalyst Liquid Mixing Chart Pro Paste Resin											
Resin Quantity	Ambient Te 77°F to 95°F (	emperature 25°C to 35°C)		emperature (5°C to 25°C)	Ambient Temperature 32°F to 41°F (0°C to 5°C)							
	tablespoons	cups	tablespoons	cups	tablespoons	cups						
1 kg (0.72 liter) 2 n/a 4 n/a 6 n/a												

Substrate temperature range for application of Pro Paste Resin is 32°F to 122°F (0°C to 50°C).

#### **Pro Catalyst Powder Mixing Charts**

Pro Catalyst Powder Mixing Chart Terapro 220											
Resin Quantity	Catalyst	emperature Quantity (0°C to 15°C)	Ambient Te Catalyst 59°F to 95°F (	Quantity							
	tablespoons	0.1-kg Bags	tablespoons 0.1-kg Bags								
12.5 kg	n/a	2	n/a	1							
25 kg n/a 4 n/a 2											
Substrate temperature range for application of Terapro 220 Resin/Aggregate is 32°F to 95°F (0°C to 35°C)											







Siplast

14911 Quorum Drive

Suite 600

Dallas, Texas 75254

469-995-2200

In Canada:

201 Bewicke Ave., Suite 208

Vancouver, BC, Canada V7M 3M7

604-929-7687

Customer Service in North America: 1-800-922-8800

siplast.com



For information on Siplast Roofing and Waterproofing Systems, scan our QR Code.